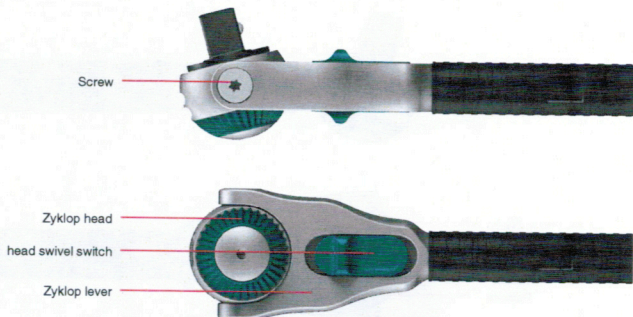


Repair Set: Wera ZYKLOP Ratchet



Assembly Instructions: Exchange of Zyklop head

1. Heat up the screw on the head strongly with a heat source (flame, heater fan, etc) so as to destroy the adhesive locking the thread.
2. Using the supplied L-key, loosen and remove the screw (**Attention! Screw is hot! Risk of burning!**), then dispose of it.
3. Pull the head swivel switch downwards and using pliers twist the Zyklop head (**Attention! Head is hot! Risk of burning!**) out from the Zyklop lever.
4. Place the Zyklop lever to one side and allow it to cool (**Attention! Lever is hot in the area of the fork! Risk of burning!**).
5. Thoroughly clean the inner thread of the lever and **completely** remove any remains of adhesive.
6. Insert the new Zyklop head into the fork and align the side drilled holes in the head with the tapped holes in the lever.
7. Insert the supplied disk spring in the drilled hole in the head.
8. Sufficiently wet the thread of the newly supplied screw with thread-locking adhesive e. g. "Loctite 638", insert into the thread and tighten **loosely**.
9. Repeat step 7. for the other side of the lever.
10. Tighten both screws **alternately** until the head of the Zyklop swivels as desired. Swivel resistance is adjustable due to the same screw pretension
– **identical on both sides!**

If possible, use the following orientation torque levels for the screws:

- a. ¼" ⇒ TX 15 screws ⇒ 3.0 Nm
- b. ⅜" ⇒ TX 20 screws ⇒ 4.0 Nm
- c. ½" ⇒ TX 25 screws ⇒ 5.0 Nm

11. Keep the Zyklop at room temperature for at least 24 hours before reusing it to ensure the thread is locked tight with the adhesive.

Hazard warning:

The above-mentioned work may only be carried out by an authorised specialist workshop. Wera shall accept no liability for any repairs not carried out in its own facilities. The workshop/distributor carrying out the work shall provide a warranty for the work and be liable for it.

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